



Innovation in Metalworking Fluids



Form Rite 805

Form Rite 807

Light Duty Vanishing Fluids

Description

Form Rite vanishing fluids are designed to provide lubrication in light duty, metalforming applications on both ferrous and non-ferrous metals. The evaporative properties of the lubricant minimize residue on formed parts while eliminating the need for additional cleaning processes.

Applications

Both Form Rite 805 and 807 are designed for use in any light duty (0.001 – 0.060) operation* including, but not limited to, the following:

- Stamping
- Bending
- Light duty drawing
- Cut off
- Roll forming
- Piercing
- Wire stranding

*Although both products can be used in similar applications, choose Form Rite 805 when you need a boost in lubrication and surface finish.

Typical Properties

<i>Property</i>	Form Rite 805	Form Rite 807
<i>Concentrate Appearance</i>	Clear liquid	Clear, slightly yellow liquid
<i>Odor</i>	Mild solvent	Mild solvent
<i>Specific Gravity</i>	0.775	0.760
<i>Bulk Density</i>	6.46 lbs/gallon	6.34 lbs/gallon

Performance Features and Benefits

- Minimize residue on formed parts
- Eliminate need for post cleaning processes
- Improve operational efficiency by eliminating mixing/measuring time and disposal costs
- Eliminate corrosion and staining of both machines and parts

Directions for Use

Both Form Rite 805 and 807 are used as-is and require no pre-mixing. The products can be applied to the metal surface by roller, spray, brush, drip, or immersion methods. Allow adequate time for lubricant evaporation before handling or further processing. Higher air temperature and increased circulation allow for decreased drying times.

Consult product SDS for complete product safety information.